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Ph.D. University of Washington USA. Special interest: materials processing, manufacturing, iron and steel, with special emphasis on mathematical modelling, using single and multi-objective genetic and evolutionary algorithms. 170 WoS papers, 7 book chapters. WoS h index 24. Editor of special issues on genetic algorithms of journal *Materials and Manufacturing Processes* (IF 2.669) eight times since 2003. Visiting professor: University of Jyväskylä, Finland; Florida International University, Colorado School of Mines, University of Utah, Iowa State University, USA, Pohang University of Science and Technology, South Korea; Università degli Studi di Milano, Italy; Johannes Kepler University, Austria. Consultant of Ames Laboratory, Materials Modifications, USA; TATA Steel Europe, Netherlands, Max-Planck Institute, Germany.

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